



STAMPING CAPABILITIES OVERVIEW

PRESS CAPACITY - 22.5 TONS to 700 TONS	MAXIMUM BED SIZES - 96" x 54" - 91" x 66"
MAXIMUM TOLERANCE MAINTAINED - .005" +/-	METAL THICKNESS RANGE - .002" to .75"
MATERIAL TYPES - Steel (CR, HR, galvanized, stainless) - Aluminum - Brass - Copper - Zinc - Titanium	HARD TOOLING LEAD TIME - 5 to 16 weeks depending on complexity. - Tooling costs paid up front or amortized over agreed upon number of parts.
PROGRESSIVE DIES - ABI has the capability to utilize progressive dies	OPTIMUM RUN SIZES - 2,000 to 100,000 parts
*** ADDITIONAL CAPABILITIES*** Laser / Plasma Cutting, CNC Brake, Shear, CNC Punch, CNC Mill, CNC Lathe, Welding (Mig, Tig, Flux Core) Transition Fabrication, Blasting, Painting (including CARC)	

